## 960 MACHINABLE ALUMINA

Ultra High Temp. Use Up To 3000°F

- Electrical Components
- Insulators
- Prototypes
- Brazing, Vacuum& R. F. Heating Fixtures



## **Precision Components - Tooling - Fixturing**

Rescor<sup>™</sup> 960 is a 96% Alumina, Machinable Ceramic that is usable to  $3000^{\circ}\text{F}$ .

It is manufactured from high purity alumina by a unique process.

Machining can be accomplished with conventional tooling on standard shop equipment. No heat treatment is required.

Rescor<sup>™</sup> 960 Machinable Alumina can be used continuously to temperatures of 3000°F and offers the convenience and economy of an in house capability for Alumina parts.

The chemical, thermal and electrical properties of Rescor™ 960 is equivalent to standard high alumina ceramics.

Rescor™ 960 is ideal for applications in electrical, electronic, metallurgical, fixtures and vacuum industries.

Use  $Rescor^{™}$  960 hardener (a clear ceramic impregnant) to harden and increase the wear resistance of the 960 surface. Just apply and cure at  $600^{\circ}F$ .

Rescor<sup>™</sup> 961 is a fully dense, zero porosity, high strength

Cat. No.	Rod Stock Size
960-01	1/4" x 6"
960-03	1/2" x 12"
960-04	5/8" x 12"
960-05	3/4" x 12"
960-07	1" x 12"
960-12	1.5" x 12"
960-09	2" x 12"
960-10	2.5" x 12"
960-11	3" x 12"
960-13A	3.5" x 6"
960-13	3.5" x 12"

	Physical Properties		
	Max Operating Temp (°F)	3000	
	Melting Point (°F)	3400	
	Compressive Strength (psi)	60,000	
1	Flexural Strength (psi)	38,000	
	Thermal Expansion (x10 <sup>-6</sup> / <sub>0</sub> F)	4.30	
	Mixed Density (gms/cc)	3.00	
	Dielectric Strength (volts/mil.)	200	
	Volume Resistivity (ohm-cm)	10 <sup>14</sup>	
	Loss Factor (@ 1MHz)	0.0016	
	Dielectric Constant (@ 1MHz)	9	
	Thermal Cond. (BTU in / Hr. Ft <sup>20</sup> F)	32	
	Typical Tolerances	-0.005" to +0.030"	

Cat. No.	Plate	Sto	ock	Size	5
960-14	1/4" x	6" 2	x 6"		
960-15	1/2" x	6" 2	x 6"		
960-16	3/4" x	6" 2	x 6"		
960-17	5/8" x	6"	x 6"		
960-TK	Trial I	<it< th=""><th></th><th></th><th></th></it<>			
960H-1	Harde	ner	Pin	t	

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